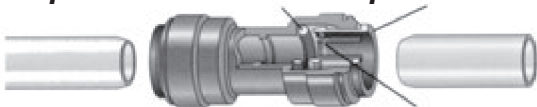
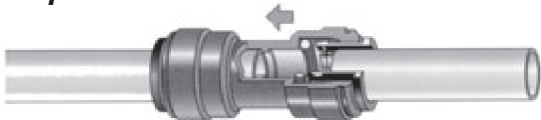


Step 1 - Cut The Tube Square



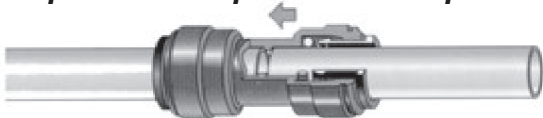
Make sure the end of the tubing is cut squarely and cleanly. It is also essential that the outside of the tubing is free of score marks, burrs, and sharp edges before inserting into the fitting. Use 'tube inserts' for soft wall tubing.

Step 2 - Insert The Tube



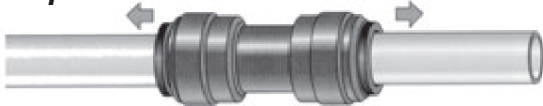
The fitting teeth grip before it seals so ensure the tube is pushed into the tube stop for a proper seal.

Step 3 - Push Up To Tube Stop



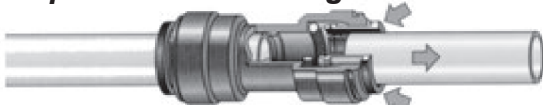
Once pushed all the way to the tube stop, the stainless teeth will hold the tube firmly into position while the O-ring provides a leak proof seal.

Step 4 - Pull To Check If Secure



Pull on the tube to ensure it is secure. It is a good practice to test the system prior to field use. Avoid making sharp tubing bends right at the coupling as this can result in a leak; instead use a 45 or 90 degree bend fitting.

Step 5 - Disconnecting



To disconnect, ensure the system is depressurized before removing the tube. Push in the collet ring firmly and squarely against the face of the fitting. With the collet held in this position, the tube can be pulled out.